

Date: Thursday, 03/05/2007 9:03:01 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOOR WINDOW	
Job Number	: 32096		Part Number	: D3295041	
Estimate Number	: 10848		Drawing Number	: D3295 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 03/05/2007 S.O. No. : N/A		Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 30/04/2007 Type : PURCHASED PARTS		Due Date	: 04/05/2007	
Previous Run	: 30607		Qty:	10	
Written By	:		Um:	Each	
Checked & Approved By	:				
Comment	: Est. C 05.06.20 D3295-1 no longer made in-house KJ/JLM Est Rev:D Added DT8822 07-03-20 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D32951	Window <i>MACHCS15</i>
		<i>Window 1.276</i>
		<i>Pick: M17624 +8</i>
	Qty	Part Number Description Batch
	1	D3295-1 Window <i>M102392 +10 pieces MNL 07/05/03</i>
2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
		<i>Comment: HAAS CNC VERTICAL MACHINING #1</i>
		<i>MACHINE PER FOLIO PFA446</i>
		<i>DRWG D3295 REV.C</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>MNL 07/05/03</i>
		<i>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</i>
4.0	QC8	SECOND CHECK <i>0705-07 6</i>
		<i>Comment: DIMENSIONAL CHECK AS PER DT8822 TEMPLATE</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 <i>MNL 07/05/07</i>
		<i>Comment: SMALL &amp; MEDIUM FAB RESOURCE 1</i>
		<i>Deburr if necessary</i>

Date: Thursday, 03/05/2007 9:03:01 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW

Job Number: 32096

Part Number: D3295041

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	D27281	Dart Logo label small
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Dart Logo label small Assemble as per Dwg D3295. Put window in plastic wrap. <i>N/A</i> → None left ✓ Pick: Qty Part Number Description Batch 1 D2728-1 Decal <i>M 24215</i>
7.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP <i>Not/05/08/06</i>
8.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>QPack/08/06</i>
9.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE <i>Not/03/10</i>

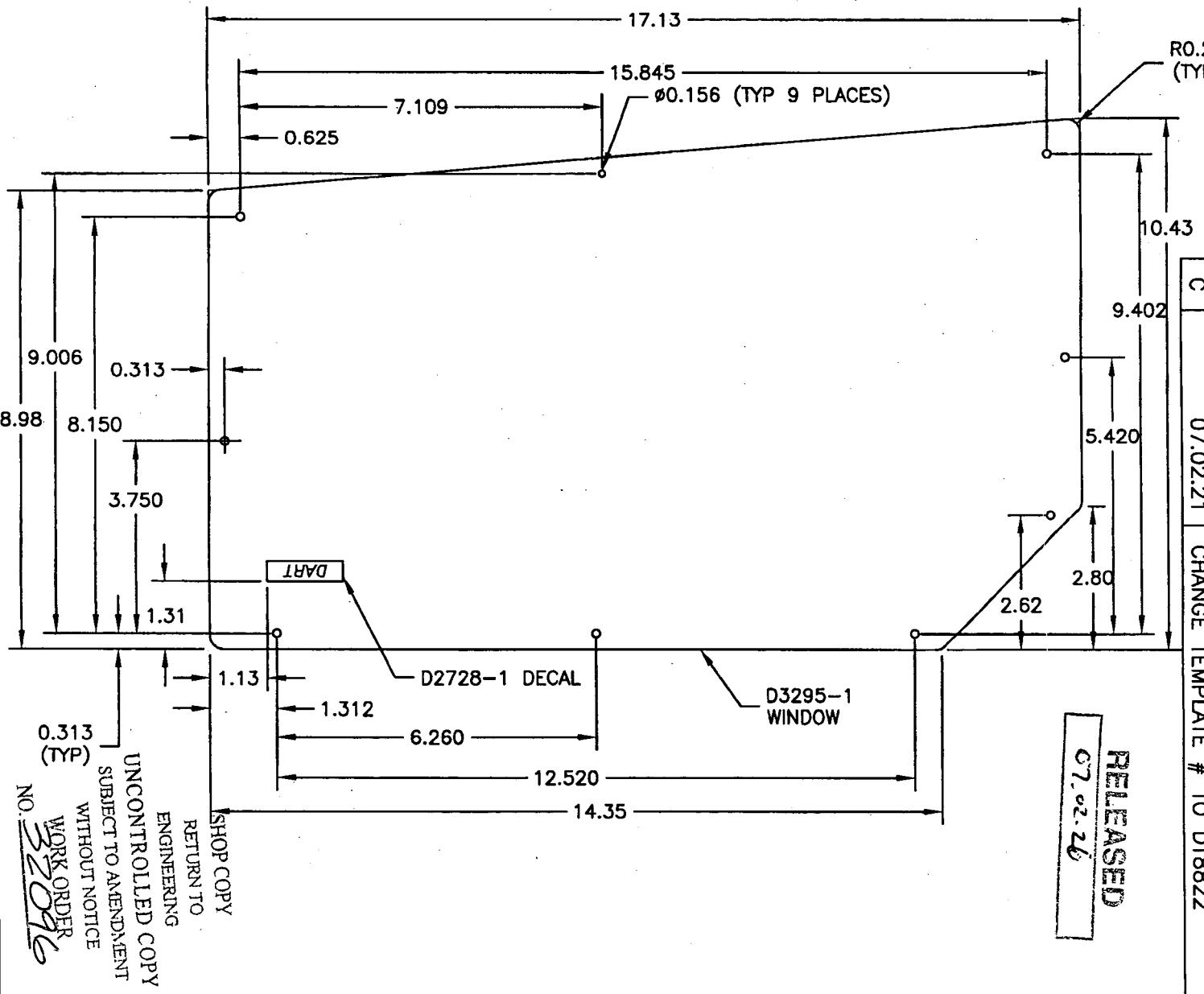
Job Completion



*Not/05/08*

D3295-041 FLOOR WINDOW

- 1) CHECK DIMENSION WITH TEMPLATE DT8822 
- 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
- 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



**DART**

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWN BY SSH	REV. C
APPROVED <del>MM</del>		DRAWING NO. D3295	SHEET 1 OF 1
DATE	TITLE FLOOR WINDOW		
07.02.21	SCALE 1:3		
A	NEW ISSUE		
B	UPDATE MATERIAL PER NCR 029		
C	CHANGE TEMPLATE # TO DT8822		

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DART AEROSPACE LTD	Work Order:	32696
Description: FLOOR WINDOW	Part Number:	D3295-1
Inspection Dwg: D3295 Rev: C		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>gmk</u>	Audited by:	<u>Er</u>	Prototype Approval:	<u>✓</u>
Date:	07/05/04	Date:	07/05/04	Date:	07/05/04

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

## WORK ORDER CHANGES

WO:	Date	Step	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/04	2	1 stack of 6 was scrap the drill broke inside the part  3 parts scrap, the corner have a crack	07/05/04	Scrap and destroy no more mate	End 07/05/04	07/05/07	07/05/07	07/05/07
07/05/07	2-0	16 parts scrap. Cracks in the material, from machining.	07/05/07	destroy. No Replace, no more material.	Wk 07-05-07	07/05/07	08/04/07	07/05/07

NOTE: Date &amp; initial all entries